

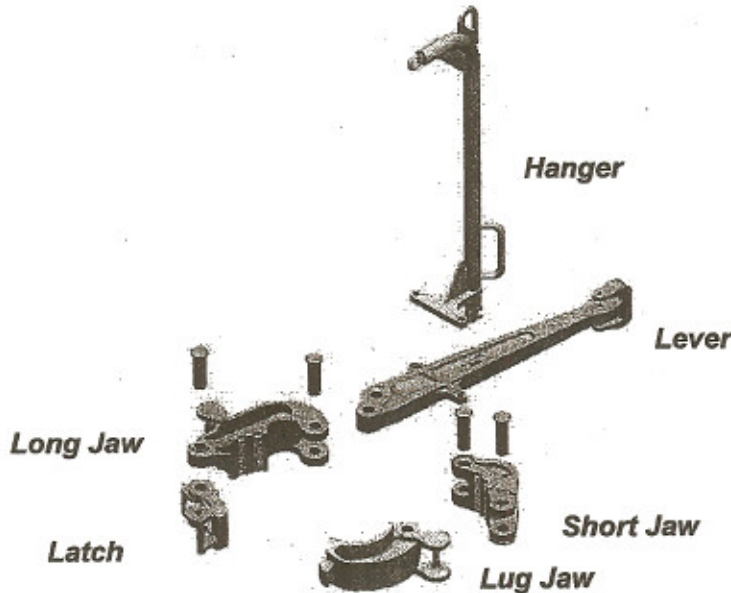
ROSTEL INDUSTRIES



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Precision Drilling

Manual Rotary Tong Specifications Type "AAX"



Description	Part Number	Torque Rating (FT LBS)	Torque Rating (N.M)	Shipping Weight
Rostel Standard Lever tong Assembly*	RIL-AAX-24-40	30,000 - 55,000	40,675 - 74,570	1,500 Lbs Approx.
Rostel Short Lever Tong Assembly*	RIL-AAX-38-410	30,000 - 55,000	40,675 - 74,570	1,500 Lbs Approx.
Long Jaw	AAX342-24	55,000	74,570	115 Lbs
Short Jaw	AAX342-25	55,000	74,570	59 Lbs
Latch	AAX342-26	55,000	74,570	27 Lbs
Standard Lever (Overall Length 49 1/2")	AAX342-23	55,000	74,570	133 Lbs
Short Lever (Overall Length 40 1/4")	AAX342-38	55,000	74,570	118 Lbs
Super Short Lever (Overall Length 32")	AAX342-40	55,000	74,570	101 Lbs
4 1/2"-5 1/2" Lug Jaw	AAX342-27	30,000	40,675	49 Lbs
5 1/2"-7" Lug Jaw	AAX342-28	40,000	54,233	57 Lbs
7 1/2"-8 5/8" Lug Jaw	AAX342-29	55,000	74,570	64 Lbs
8 1/2"-9 1/2" Lug Jaw	AAX342-41	55,000	74,570	95 Lbs
9 1/2"-10 1/2" Lug Jaw	AAX342-30	30,000	40,675	75 Lbs
3 1/2"-4 1/2" Lug Jaw (optional)	AAX342-42	30,000	40,675	46 Lbs
10 1/4"-11 1/4" Lug Jaw (optional)	AAX342-31	30,000	40,675	74 Lbs
13 3/8" Lug Jaw (optional)	AAX342-32	30,000	40,675	82 Lbs
Hanger	B342-19	N/A	N/A	44 Lbs
Latch Spring	4510-R	N/A	N/A	1/4 Lbs
Hinge Pin	4611-R	N/A	N/A	2 Lbs
Pyramid tooth Die	4731-R	N/A	N/A	1/2 Lbs

*All Rostel Industries. Type "AAX" Tong assemblies include the following

- > Make and Break out Tong with Hangers
- > Lug Jaws Ranging from 4 1/2"-10 1/4"
- > One set of Tong dies, Pins, Hanger adjustment bolts, springs, and Tong line retainers

Rostel manufactured manual rotary tong components are NOT interchangeable with other manufactures similar components. The use of Rostel components in assemblies containing other manufactures is not recommended and may cause poor operation, possible component failure causing injury to personnel, and will void any warranty. Torque Rating applies only to Rostel manual rotary tong components that are new and in good working condition. All Rostel Type AAX manual rotary tong components are pull tested, and meet or exceed material requirements for API 7K for use at -40 degrees Celsius. Rostel reserves the right to change the above specifications without prior notice.

Effective Date: November 20 2006