

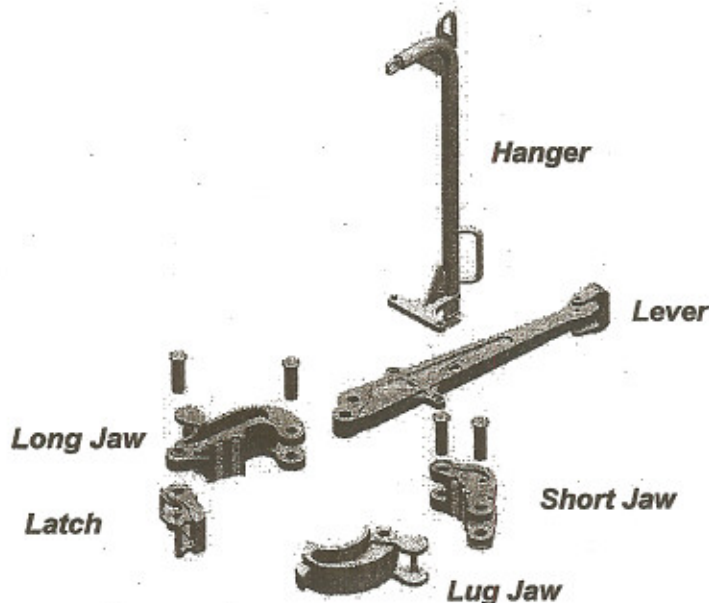
ROSTEL INDUSTRIES



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Precision Drilling

Manual Rotary Tong Specifications Type "B"



Description	Part Number	Torque Rating (T.LBS)	Torque Rating (N.M)	Shipping Weight
Rostel Standard Lever tong Assembly*	RIL-B-10-410	0,000 - 30,000	27,116- 40,675	1,100 Lbs Approx.
Rostel Short Lever Tong Assembly*	RIL-B-10S-410	10,000 - 30,000	27,116- 40,675	1,100 Lbs Approx.
Long Jaw	B342-08	30,000	40,675	80 Lbs
Short Jaw	B342-07	30,000	40,675	45 Lbs
Latch	B342-12	30,000	40,675	22 Lbs
Standard Lever (Overall Length 39 1/2")	B342-10-L	30,000	40,675	80 Lbs
Short Lever (Overall Length 32")	B342-10-S	30,000	40,675	77 Lbs
4 1/2"-5 3/4" Lug Jaw	B342-13	25,000	33,896	42 Lbs
5 1/4"- 7 1/4" Lug Jaw	B342-14	30,000	40,675	49 Lbs
6 7/8"-8 5/8" Lug Jaw	B342-17	30,000	40,675	55 Lbs
9"- 10 3/4" Lug Jaw	B342-18	20,000	27,116	59 Lbs
2 3/8"- 3 1/2" Lug Jaw (optional)	B342-15	10,000	13,558	41 Lbs
3 1/2"- 4 5/8" Lug Jaw(optional)	B342-16	15,000	20,337	43 Lbs
Hanger	B342-19	N/A	N/A	44 Lbs
Latch Spring	4510-R	N/A	N/A	1/4 Lbs
Hinge Pin	4411-R	N/A	N/A	2 Lbs
Pyramid tooth Die	4521-R	N/A	N/A	1/2 Lbs

*All Rostel Industries Ltd. Type "B" Tong assemblies include the following

- Make and Break out Tong with Hangers
- Lug Jaws Ranging from 4 1/2"-10 3/4"
- One set of Tong dies, Pins, Hanger adjustment bolts, springs, and Tong line retainers

Rostel manufactured manual rotary tong components are NOT interchangeable with other manufactures similar components. The use of Rostel components in assemblies containing other manufactures is not recommended and may cause poor operation, possible component failure causing injury to personnel, and will void any warranty. Torque Rating applies only to Rostel manual rotary tong components that are new and in good working condition. All Rostel Type B manual rotary tong components are pull tested and meet or exceed material requirements for API 7K for use at -40 degrees Celsius. . Rostel reserves the right to change the above specifications without prior notice.

Effective Date: November 21 2006